



## Material Safety Data Sheet

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### SECTION 1: PRODUCT AND COMPANY IDENTIFICATION

**PRODUCT NAME:** Scotchkote 6352-04 and 6352-08 Fusion Bonded Epoxy Coating

**MANUFACTURER:** 3M

**DIVISION:** Corrosion Protection Products Dept

**ADDRESS:** 3M Center  
St. Paul, MN 55144-1000

EMERGENCY PHONE: 1-800-364-3577 or (651) 737-6501 (24 hours)

**Issue Date:** 02/15/2008

**Supersedes Date:** 10/24/2006

**Document Group:** 17-8685-4

#### Product Use:

Intended Use: Coating  
Specific Use: Fusion Bonded Epoxy Coating for Metal

### SECTION 2: INGREDIENTS

<u>Ingredient</u>	<u>C.A.S. No.</u>	<u>% by Wt</u>
SODIUM ALUMINUM SILICATE	68476-25-5	40 - 60
DI(4-HYDROXYPHENOL) ISOPROPYLIDENE DIGLYCIDYL ETHER-DI(4-HYDROXYPHENOL) ISOPROPYLIDENE COPOLYMER	25036-25-3	30 - 50
SILICA	7631-86-9	1 - 10
QUARTZ SILICA	14808-60-7	< 8

### SECTION 3: HAZARDS IDENTIFICATION

#### 3.1 EMERGENCY OVERVIEW

**Specific Physical Form:** Powder

**Odor, Color, Grade:** Brown Powder

**General Physical Form:** Solid

**Immediate health, physical, and environmental hazards:** May cause allergic skin reaction. Contains a chemical or chemicals which can cause cancer.

#### 3.2 POTENTIAL HEALTH EFFECTS

##### Eye Contact:

Mild Eye Irritation: Signs/symptoms may include redness, pain, and tearing.

##### Skin Contact:

Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, and itching.

Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

**Inhalation:**

Upper Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Prolonged or repeated exposure, above recommended guidelines, may cause:

Silicosis: Signs/symptoms may include breathlessness, weakness, chest pain, persistent cough, increased amounts of sputum, and heart disease.

**Ingestion:**

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, nausea, diarrhea and vomiting.

**Carcinogenicity:**

Contains a chemical or chemicals which can cause cancer.

<u>Ingredient</u>	<u>C.A.S. No.</u>	<u>Class Description</u>	<u>Regulation</u>
QUARTZ SILICA	14808-60-7	Group I	International Agency for Research on Cancer
QUARTZ SILICA	14808-60-7	Known human carcinogen	National Toxicology Program Carcinogens

**SECTION 4: FIRST AID MEASURES**

**4.1 FIRST AID PROCEDURES**

The following first aid recommendations are based on an assumption that appropriate personal and industrial hygiene practices are followed.

**Eye Contact:** Flush eyes with large amounts of water. If signs/symptoms persist, get medical attention.

**Skin Contact:** Remove contaminated clothing and shoes. Immediately flush skin with large amounts of water. If signs/symptoms develop, get medical attention. Wash contaminated clothing and clean shoes before reuse.

**Inhalation:** Remove person to fresh air. If signs/symptoms develop, get medical attention.

**If Swallowed:** Do not induce vomiting. Give victim two glasses of water. Never give anything by mouth to an unconscious person. Get immediate medical attention.

**SECTION 5: FIRE FIGHTING MEASURES**

**5.1 FLAMMABLE PROPERTIES**

<b>Autoignition temperature</b>	450 - 550 °C [ <i>Details:</i> For Dust Cloud Form; determined on a range of typical coating powders.]
<b>Autoignition temperature</b>	325 - 375 °C [ <i>Details:</i> For Dust Layer Form; determined on a range of typical coating powders.]
<b>Flash Point</b>	<i>Not Applicable</i>
<b>Flammable Limits - LEL</b>	35 - 55 g/m3 [ <i>Details:</i> Minimum Explosive Concentration (MEC) for dust - air mixture; determined on a range of typical coating powders.]
<b>Flammable Limits - UEL</b>	<i>No Data Available</i>

**5.2 EXTINGUISHING MEDIA**

Ordinary combustible material. Use fire extinguishers with class A extinguishing agents (e.g., water, foam). Use fire extinguishers with class B extinguishing agents (e.g., dry chemical, carbon dioxide).

**5.3 PROTECTION OF FIRE FIGHTERS**

**Special Fire Fighting Procedures:** Wear full protective equipment (Bunker Gear) and a self-contained breathing apparatus

(SCBA).

**Unusual Fire and Explosion Hazards:** Dust clouds of this material in combination with an ignition source may be explosive. Keep container tightly closed. Keep container away from heat, sparks, open flame, and other sources of ignition. Ground containers securely when transferring contents. Wear low static or properly grounded shoes. Avoid static discharge.

**Note: See STABILITY AND REACTIVITY (SECTION 10) for hazardous combustion and thermal decomposition information.**

## SECTION 6: ACCIDENTAL RELEASE MEASURES

**Accidental Release Measures:** Observe precautions from other sections. Call 3M- HELPS line (1-800-364-3577) for more information on handling and managing the spill. Evacuate unprotected and untrained personnel from hazard area. The spill should be cleaned up by qualified personnel. Remove all ignition sources such as flames, smoking materials, and electrical spark sources. Use only non-sparking tools. Ventilate the area with fresh air. Collect as much of the spilled material as possible. Use wet sweeping compound or water to avoid dusting. Sweep up. Clean up residue. Place in a closed container approved for transportation by appropriate authorities. Dispose of collected material as soon as possible.

**In the event of a release of this material, the user should determine if the release qualifies as reportable according to local, state, and federal regulations.**

## SECTION 7: HANDLING AND STORAGE

### 7.1 HANDLING

Keep away from heat, sparks, open flame, pilot lights and other sources of ignition. Ground containers securely when transferring contents. Wear low static or properly grounded shoes. Avoid breathing of airborne material. Avoid eye contact with vapors, mists, or spray. Avoid eye contact with dust or airborne particles. Avoid skin contact. Avoid breathing of fumes. Avoid breathing of dust created by cutting, sanding, grinding or machining. Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water. For industrial or professional use only. Keep out of the reach of children.

### 7.2 STORAGE

Store away from heat. Store out of direct sunlight. Keep container tightly closed. Keep container in well-ventilated area. Store at temperatures which are less than 80 degrees F (26 degrees C).

## SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

### 8.1 ENGINEERING CONTROLS

Provide local exhaust ventilation at transfer points. Use with functioning spray booth or local exhaust. Provide appropriate local exhaust for cutting, grinding, sanding or machining. Provide appropriate local exhaust when product is heated. Provide ventilation adequate to control dust concentrations below recommended exposure limits and/or control dust.

### 8.2 PERSONAL PROTECTIVE EQUIPMENT (PPE)

#### 8.2.1 Eye/Face Protection

Avoid eye contact with vapors, mists, or spray.

The following eye protection(s) are recommended: Safety Glasses with side shields, Indirect Vented Goggles. Select and use eye/face protection based on results of an exposure assessment.

#### 8.2.2 Skin Protection

Avoid skin contact. Select and use gloves and/or protective clothing to prevent skin contact based on the results of an exposure assessment. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible materials. Select and use gloves and/or protective clothing to prevent skin contact based on the results of an exposure assessment. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible materials.

Gloves made from the following material(s) are recommended: Polyethylene/Ethylene Vinyl Alcohol.

**8.2.3 Respiratory Protection**

Avoid breathing of dust.

Select one of the following NIOSH approved respirators based on airborne concentration of contaminants and in accordance with OSHA regulations: Half facepiece or fullface air-purifying respirator with organic vapor cartridges and P100 particulate prefilters. Consult the current 3M Respiratory Selection Guide for additional information or call 1-800-243-4630 for 3M technical assistance.

**8.2.4 Prevention of Swallowing**

Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water. Do not ingest. Wash hands after handling and before eating.

**8.3 EXPOSURE GUIDELINES**

<u>Ingredient</u>	<u>Authority</u>	<u>Type</u>	<u>Limit</u>	<u>Additional Information</u>
QUARTZ SILICA	ACGIH	TWA, respirable	0.025 mg/m3	Table A2
QUARTZ SILICA	OSHA	TWA, respirable	0.1 mg/m3	Table Z-1A
SILICA	CMRG	TWA, as respirable dust	3 mg/m3	

**SOURCE OF EXPOSURE LIMIT DATA:**

ACGIH: American Conference of Governmental Industrial Hygienists

CMRG: Chemical Manufacturer Recommended Guideline

OSHA: Occupational Safety and Health Administration

AIHA: American Industrial Hygiene Association Workplace Environmental Exposure Level (WEEL)

**SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES**

<b>Specific Physical Form:</b>	Powder
<b>Odor, Color, Grade:</b>	Brown Powder
<b>General Physical Form:</b>	Solid
<b>Autoignition temperature</b>	450 - 550 °C [ <i>Details:</i> For Dust Cloud Form; determined on a range of typical coating powders.]
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<b>Flash Point</b>	<i>Not Applicable</i>
<b>Flammable Limits - LEL</b>	35 - 55 g/m3 [ <i>Details:</i> Minimum Explosive Concentration (MEC) for dust - air mixture; determined on a range of typical coating powders.]
<b>Flammable Limits - UEL</b>	<i>No Data Available</i>
<b>Boiling point</b>	<i>Not Applicable</i>
<b>Density</b>	1.67 g/cm3
<b>Vapor Density</b>	<i>Not Applicable</i>
<b>Vapor Pressure</b>	<i>Not Applicable</i>
<b>Specific Gravity</b>	1.67 [ <i>Ref Std:</i> WATER=1]
<b>pH</b>	<i>Not Applicable</i>
<b>Melting point</b>	<i>No Data Available</i>
<b>Solubility in Water</b>	Nil
<b>Volatile Organic Compounds</b>	0 %
<b>VOC Less H2O &amp; Exempt Solvents</b>	0 %

**SECTION 10: STABILITY AND REACTIVITY**

**Stability:** Stable.

**Materials and Conditions to Avoid:** Sparks and/or flames; Heat

**Hazardous Polymerization:** Hazardous polymerization will not occur.

### Hazardous Decomposition or By-Products

<u>Substance</u>	<u>Condition</u>
Aldehydes	Not Specified
Carbon monoxide	Not Specified
Carbon dioxide	Not Specified
Ammonia	Not Specified
Oxides of Nitrogen	Not Specified

## SECTION 11: TOXICOLOGICAL INFORMATION

Please contact the address listed on the first page of the MSDS for Toxicological Information on this material and/or its components.

## SECTION 12: ECOLOGICAL INFORMATION

### ECOTOXICOLOGICAL INFORMATION

Not determined.

### CHEMICAL FATE INFORMATION

Not determined.

## SECTION 13: DISPOSAL CONSIDERATIONS

**Waste Disposal Method:** For quantities <100 lbs. (50kg): dispose of waste product in a sanitary landfill. For larger quantities: incinerate in an industrial or commercial facility in the presence of a combustible material. As a disposal alternative, dispose of waste product in a facility permitted to accept chemical waste.

**EPA Hazardous Waste Number (RCRA):** Not regulated

Since regulations vary, consult applicable regulations or authorities before disposal.

## SECTION 14: TRANSPORT INFORMATION

### ID Number(s):

41-4800-0187-8, 80-6300-0012-5, 80-6300-0021-6, 80-6300-0022-4, 80-6300-0088-5, 80-6300-0089-3

Please contact the emergency numbers listed on the first page of the MSDS for Transportation Information for this material.

## SECTION 15: REGULATORY INFORMATION

### US FEDERAL REGULATIONS

Contact 3M for more information.

**311/312 Hazard Categories:**

Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No Immediate Hazard - Yes Delayed Hazard - Yes

**STATE REGULATIONS**

Contact 3M for more information.

**CHEMICAL INVENTORIES**

The components of this product are in compliance with the chemical notification requirements of TSCA.

The components of this product are listed on the Australian Inventory of Chemical Substances.

The components of this product are listed on the Canadian Domestic Substances List.

Contact 3M for more information.

**INTERNATIONAL REGULATIONS**

Contact 3M for more information.

**This MSDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.**

**SECTION 16: OTHER INFORMATION**

**NFPA Hazard Classification**

**Health: 2 Flammability: 1 Reactivity: 0 Special Hazards: None**

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

**HMIS Hazard Classification**

**Health: 2 Flammability: 1 Reactivity: 0 Protection: X - See PPE section.**

Hazardous Material Identification System (HMIS®) hazard ratings are designed to inform employees of chemical hazards in the workplace. These ratings are based on the inherent properties of the material under expected conditions of normal use and are not intended for use in emergency situations. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered mark of the National Paint and Coatings Association (NPCA).

**Revision Changes:**

Copyright was modified.

Section 14: ID Number Heading Template 1 was added.

Section 14: ID Number(s) Template 1 was added.

Section 2: Ingredient table was added.

Section 8: Exposure guidelines ingredient information was added.

Section 8: Exposure guidelines data source legend was added.

Section 3: Carcinogenicity table was added.

Section 3: Carcinogenicity heading was added.

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